

Refurbishing-Redbox-Kiosk-Painting

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Best Practice Engineer

A. Task

This document provides step by step instructions on how to properly refurbish the exterior of a Redbox kioks.

Note: After some practice, this process should generally take no longer than 60 - 90 minutes.

B. Scope

FSR2, ROS

C. Procedure Steps

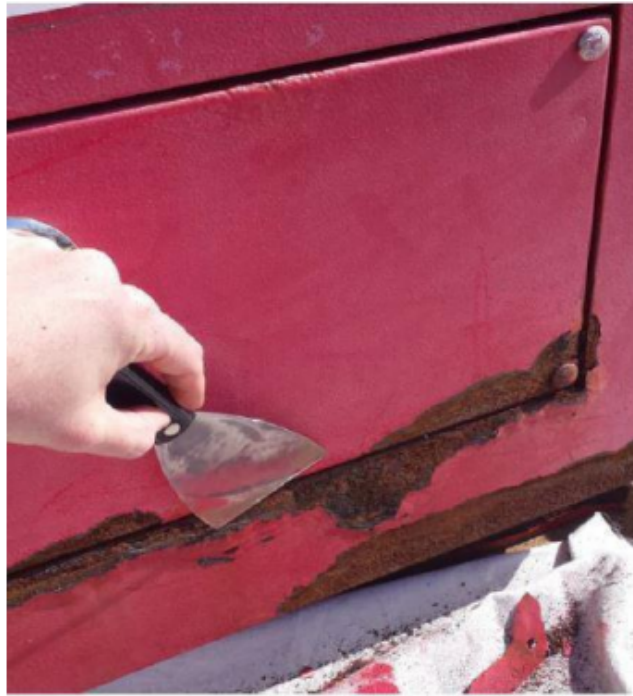
For list of supplies required for this procedure, please reference: Refurbishing Redbox Kiosk - Painting Supplies.

1. Prepare the area by laying a drop cloth around the kiosk. Use a utility knife to cut out a section of the drop cloth to fit around the kiosk.



Steps 2-4 address kiosks with rust. If you are painting a kiosk without rust, skip to step 6

2. Address any rusted surfaces by scraping off all loose paint.



3. Sand the rusted surface with rough grit sand paper.



4. Brush a coat of B66A50 DTM Bonding Primer to the rusted surface.



5. Remove all stickers and decals from the kiosk surface (except the CRE# and CSA Label found on the side of the kiosk. These must not be painted over).

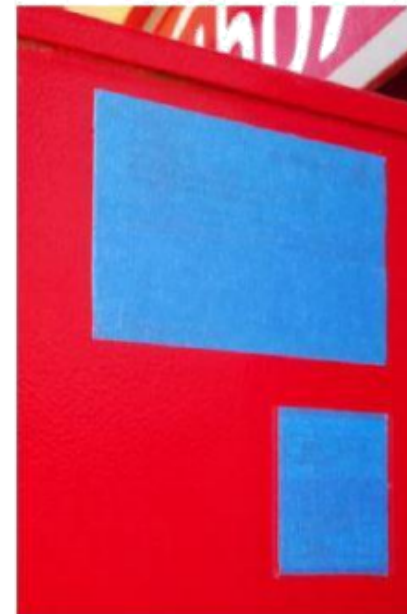
a. It is important to remove all sticker residue remaining after the stickers are pulled off. The most effective method for this is to heat the decals with the heat gun prior to removal and then slowly peel off the decal taking most of the glue residue off with it. Use the heat gun to heat any remaining glue residue on the surface of the kiosk, then using gorilla tape, pull off the remaining residue.

Note: This method has proven to be the fastest method to removing sticker glue (much faster than Goo Gone or other solvents).



7. Thoroughly clean the exterior of the kiosk using the Simple Green cleaner and a rag.

8. Using painter's tape, mask off the touch screen, vend door, credit card reader, CRE sticker, door lock and QLM door latch (if present).

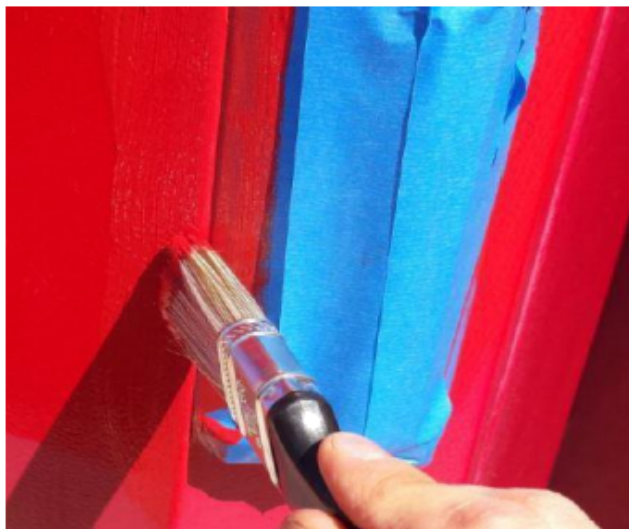


9. Open paint B66R11038 DTM Acrylic Gloss Color Safety Red. (If paint has been sitting, stir before using)



10. Begin by brushing around the taped off areas and corners around the touch screen where the roller cannot reach.

11. Pour a small amount of paint (approximately 1/8 gallon) into the roller pan.



12. Using the foam roller, apply paint to the exterior of the kiosk (if primer was used to cover rust, ensure the primer is dry before painting over it). Use even strokes with a wellcovered roller. Watch for paint build up and streaking at the edges of the roller.



13. Apply second coat. Paint dries quickly in warmer temperatures - approximately 10-15 minutes.

14. Evaluate work. Apply third coat if necessary in required areas.

15. Clean up area. Discard used brushes and rollers.

16. When finished, fill out the [Painting Completion Survey](#) (along with a Field Visit Form). This survey will be used to track completion.

***Password for survey is: redbox**

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